

FIGURE
1502

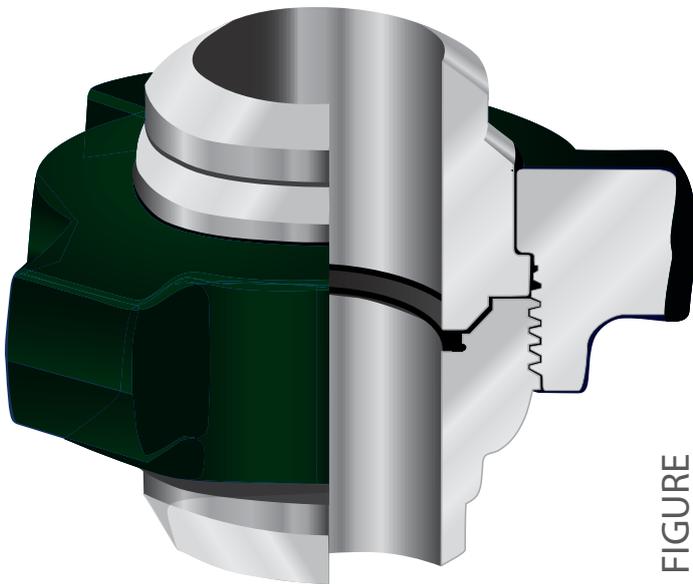


FIGURE
1502

PIPE COUPLINGS

HAMMER UNION - FIGURE 1502
& FIGURE 1502 BUTT WELD

15,000 PSI CWP - 22,500 PSI TEST

FEATURES & APPLICATIONS:

- Alloy steel forgings for high-pressure manifold & treating connection. Employs a double seal that combines an elastomeric gasket with a metal-to-metal connection.
- Figure 1502 is offered in both NACE & Non-NACE and is specifically designed to minimize fluid flow turbulence. The BUNA-N replaceable lip-type seal ring that provides this capability also provides a pressure seal and protection for the metal-to-metal seating surfaces. These unions are recommended for manifold, truck mounting, and other installations where extreme high pressure is encountered where working pressures do not exceed 15,000 PSI NSCWP.

TECHNICAL DATA:

- **Sizes:** 1" - 4"
 - NACE offering available in 2" & 3"
- **Pressure Rating:** 15,000 PSI NSCWP
 - NACE derated to 10,000 PSI
- **End Connections:** Threaded & Butt-Weld
- **Butt-Weld Schedules:** 160 & XXH
- **BUNA-N lip-type seal ring** (-20°F to 250°F)
- **Color Code:**
 - Non-NACE: Red Subs / Blue Nut
 - NACE: Silver Subs / Green Nut

15000 PSI CWP

SIZE	FIGURE 1002	BUTT WELD FIGURE 1002
2"	HU1502-200T	HU1502-200BW
3"	HU1502-300T	HU1502-300BW
4"	HU1502-400T	HU1502-400BW



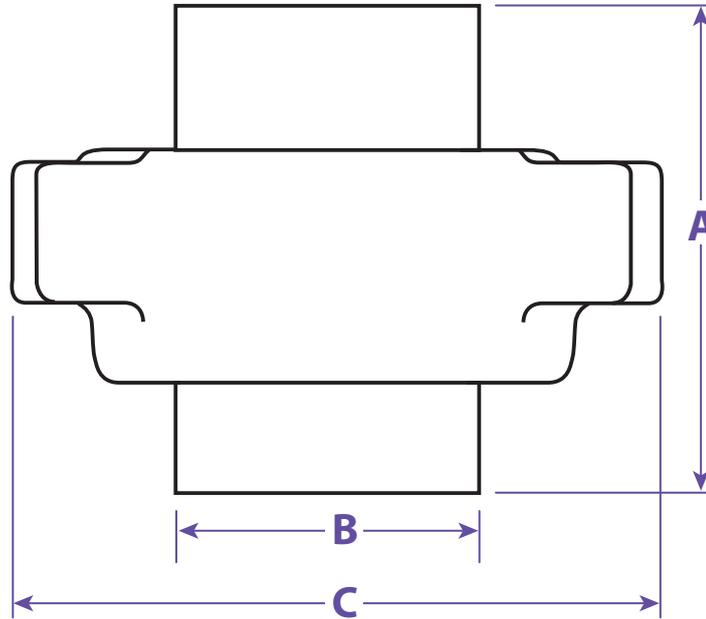
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PIPE COUPLINGS
HAMMER UNION - FIGURE 1502

15,000 PSI CWP - 22,500 PSI TEST

Alloy steel forgings for high-pressure manifold & treating connection. Employs a double seal that combines an elastomeric gasket with a metal-to-metal connection.



Size / Weight								
IN	MM	Lbs	A	B	C	ACME TPI	MATERIAL NUTS SUBS	Part #
2"	50	19.50	7.060	3.230	7.860	3 STD	All Alloy Steel Forging	HU1502-200T...BW
3"	80	30.48	7.630	4.400	9.900	3 1/2 STD		HU1502-300T...BW

Fig. No.	Standard Service		Pipe Size(in)										End Connection
	CWP	Test	1	1 1/4	1 1/2	2	2 1/2	3	4	6	8		
1502	15,000	22,500				✓		✓					T / BW

TITLE PIPE COUPLINGS - HAMMER UNION FIGURE 1502	
<p>DISCLAIMER</p> <p>All drawings and specifications are subject to change without notice. Drawings represent general dimensions of our products. Seal Fast cannot guarantee the dimensions of the part will exactly match those in the drawing. This drawing is the property of Seal Fast Inc. Copying or reproduction of this drawing is expressly prohibited.</p>	<p>MATERIAL</p> <p>Alloy Steel Forging</p>
<p>DRAWING NOT TO SCALE</p>	<p>PART # HU1502-xxxT, BW</p>

